

Summary of U Value Calculation

Undertaken by Slide and Fold, of WeatherShield Ltd

Reference Number: 1.2 W/m² Soft Coat Glass - Argon - Swiss Spacer

Uvalue override reference:

Liniar Door: Bi-Fold

Calculation Date: 12/06/2011

Calculated following the principles of EN ISO 10077-1:2006



Basic Dimensions

Width of Opening: 2000 mm

Height of Opening: 2000 mm

Door Glazing Profile

Number of Spaces: 1 (Double Glazing)

Gas Temperature: 283.15 K (10°C)

Normal Emissivity of Internal Glass Surface: 0.89

Space	Width	Gas Type
1	20 mm	10% Air : 90% Argon

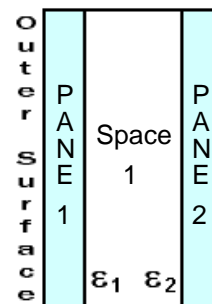
Space	e1	e2
1	0.05 (0.06 corr)	0.89 (0.84 corr)

Pane	Thickness
1	4 mm
2	4 mm

Total Thickness of Glazing: 28 mm

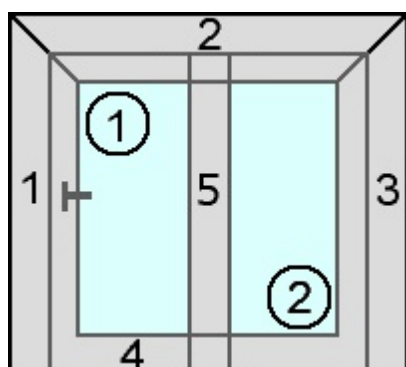
External Heat Transfer Coefficient: 23 W/m².K

Internal Heat Transfer Coefficient: 8.0 W/m².K



Configuration of Unit: Frame & Pane Areas

Numbers on each frame edge correspond to the Frame Side in the frame table on the next page, and Circled Numbers refer to the Pane in the panes table.



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Door Frame

Side	A f,i	A f,e	A frame	Int. Frame W	Ext. Frame W
1	0.241 m ²	0.241 m ²	0.241 m ²	130 mm	130 mm
2	0.243 m ²	0.243 m ²	0.243 m ²	130 mm	130 mm
3	0.241 m ²	0.241 m ²	0.241 m ²	130 mm	130 mm
4	0.299 m ²	0.299 m ²	0.299 m ²	160 mm	160 mm
5	0.299 m ²	0.299 m ²	0.299 m ²	172 mm	172 mm

U frame
1.44
1.37
1.44
1.36
1.62

$$\Sigma A_{\text{frame}} : 1.324 \text{ m}^2$$

$$\Sigma A_{\text{frame}} \cdot U_{\text{frame}} : 1.917 \text{ W/K}$$

Door Panes

Pane	Type	A panel	U panel	Perimeter	Spacer
1	Glass	1.364 m ²	1.221 W/m ² .K	5.048 m	Swisspacer V
2	Glass	1.312 m ²	1.221 W/m ² .K	4.988 m	Swisspacer V

PSI
0.034
0.034

$$\Sigma A_{\text{panel}} : 2.676 \text{ m}^2$$

$$\Sigma A_{\text{panel}} \cdot U_{\text{panel}} : 3.269 \text{ W/K}$$

$$\Sigma l_{\text{panel}} \cdot \psi_{\text{panel}} : 0.343 \text{ W/K}$$

Total Thermal Conductance of Glazing: 1.54W/m².K

Final U Value for Unit: 1.4 W/m².K